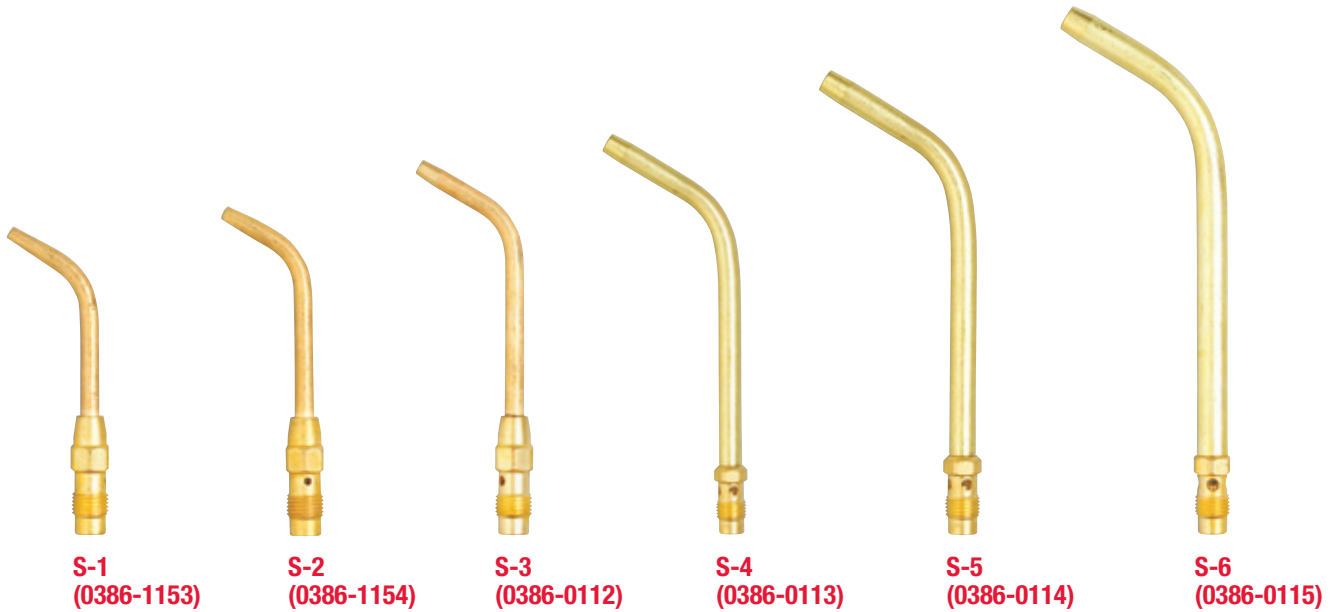


## SOFF-FLAME™ TIPS

Constructed of solid brass, Sof-Flame tips add flexibility to the standard kit, increasing the range up to 4 in. Fits WA-400 Torch Handles.



Model	Soft Solder		Operating Pressure Range		Acetylene Consumption Range		Replacement Orifice Model	
	IN.	MM	PSI	BAR	IN.	M3		
S-1	1/16-1/8	2-3	5-15	0.35-1.0	0.53-0.89	0.0159-0.0267	OR-S1	0386-1049
S-2	1/8-3/8	3-9	5-15	0.35-1.0	1.0-1.7	0.03-0.051	OR-A2	0386-1000
S-3	3/8-1/2	9-13	5-15	0.35-1.0	1.9-3.2	0.057-0.096	OR-T3	0386-1021
S-4	1/2-1	13-25	5-15	0.35-1.0	3.5-5.9	0.105-0.177	OR-A5	0386-1002
S-5	3/4-1 1/2	19-40	5-15	0.35-1.0	6.6-11.0	0.198-0.33	OR-A11	0386-1004
S-6	1-4	25-100	5-15	0.35-1.0	8.8-14.8	0.264-0.444	OR-A14	0386-1005

## SWIRL AIR ACETYLENE COMPONENTS - ACCESSORIES



**WA-400**  
(0386-0410)



**PLF-A5 Proline®**  
(0386-0872)



**Snappy Adapter**  
(0386-0500)



**AR-B (0386-0725)**  
**AR-MC (0386-0726)**  
**AG-1 (0386-1200)**  
(gauge only)



**G4 TurboTorch®**  
(0386-0308)

## MIXER ADAPTERS

**VM-J (0386-0554)**  
**VM-1 (0386-0555)**

