

**M18 FUEL**  
**Pipe Threader w/ ONE-KEY™ Kit**  
2874-22HD



**Specifications:**

Capacity	1/8" – 2"
Kickback Control	AUTOSTOP™
Threading Support Arm	Yes
Trigger	Variable Speed
Die Head Retention Lock	Yes
Die Head Compatibility	RIDGID® 12R, Reed R12+



**Includes:** (2) M18™ REDLITHIUM™ HIGH OUTPUT™ HD12.0 Battery Packs, Threading Support Arm, Rapid Charger, Carrying Case



**M18™ FORCE LOGIC™ Press Tool Kit w/ ONE-KEY™ with 1/2" - 2" CTS Jaws**  
2922-22 (2922-20 No Jaw Kit)

**Specifications:**

Capacity	1/2" – 4" (Varies by Material)
Calibration Interval	50,000 Cycles
Approx Cycle Time	4 Seconds
Press Force	7,200 lbs
ONE-KEY™ Compatible	Report. Track. Manage.
Performance Reporting	Wireless, Mobile, Desktop
Length/Weight	14.1" / 6.5 lbs

**Includes:** (2) M18™ REDLITHIUM™ CP2.0 Battery Packs, (6) CTS Jaws (1/2", 3/4", 1", 1-1/4", 1-1/2", 2"), Multi-Voltage Charger, Carrying Case; **2922-20** No Jaws Included



**M18™ FORCE LOGIC™ Long Throw Press Tool Kit**  
2773-22L (2773-20L No Jaw Kit)

**Specifications:**

Capacity	1/2" – 4" (Varies by Material)
Calibration Interval	50,000 Cycles (LED Indicator)
Approximate Cycle Time	4 Seconds, 8 Seconds at Extended Stroke
Press Force	7,200 lbs
Length / Weight	20.1" / 10.1 lbs

**Includes:** 2773-22L (2) M18™ REDLITHIUM™ XC3.0 Battery Packs, (3) Jaws (1/2", 3/4", 1"), Multi-Voltage Charger, Carrying Case; **2773-20L** No Jaws Included



**FORCE LOGIC™ Press Tool Accessories**

Compatible with 2922-20 and 2773-20L

**Accessory Kits**

- 49-16-2696 1/2" – 1" IPS-P Press Jaw Kit
- 49-16-2690 2-1/2" – 4" CTS-Vr1 Press Ring Kit
- 49-16-2691\* 1-1/4" – 2" IPS-Ar1 Press Ring Kit
- 49-16-2697 1/2" – 2" IPS-P Press Ring Kit
- 49-16-2698\* 2-1/2" – 4" IPS-Pr2 Press Ring Kit

**CTS Jaws & Rings**

- 49-16-2650 1/2" CTS-V Press Jaw
- 49-16-2651 3/4" CTS-V Press Jaw
- 49-16-2652 1" CTS-V Press Jaw
- 49-16-2653 1-1/4" CTS-V Press Jaw
- 49-16-2654 1-1/2" CTS-V Press Jaw
- 49-16-2655 2" CTS-V Press Jaw
- 49-16-2656 2-1/2" CTS-Vr1 Press Ring
- 49-16-2657 3" CTS-Vr1 Press Ring
- 49-16-2658 4" CTS-Vr1 Press Ring

**IPS Jaws & Rings**

- 49-16-2650B 1/2" IPS-P Press Jaw
- 49-16-2651B 3/4" IPS-P Press Jaw
- 49-16-2652B 1" IPS-P Press Jaw
- 49-16-2653B 1-1/4" IPS-Pr1 Press Ring
- 49-16-2654B 1-1/2" IPS-Pr1 Press Ring
- 49-16-2655B 2" IPS-Pr1 Press Ring
- 49-16-2656B\* 2-1/2" IPS-Pr2 Press Ring
- 49-16-2657B\* 3" IPS-Pr2 Press Ring
- 49-16-2658B\* 4" IPS-Pr2 Press Ring
- 49-16-2650S 1/2" IPS-IA Press Jaw
- 49-16-2651S 3/4" IPS-IA Press Jaw
- 49-16-2652S 1" IPS-IA Press Jaw
- 49-16-2653S 1-1/4" IPS-IAr2 Press Ring
- 49-16-2654S\* 2" IPS-IAr2 Press Ring
- 49-16-2655S\* 2" IPS-IAr2 Press Ring

**PEX Jaws & Rings**

- 49-16-2651C 1/2" PEX-CRIMP Jaw
- 49-16-2653C 3/4" PEX-CRIMP Jaw
- 49-16-2654C 1" PEX-CRIMP Jaw
- 49-16-2655C 1-1/4" PEX-CRIMP Jaw
- 49-16-2656C 1-1/2" PEX-CRIMP Jaw
- 49-16-2657C 2" PEX-CRIMP Jaw

\*Compatible with 2773-20L only.

**ACR Jaws & Rings**

- 49-16-2650M 1/4" Streamline™ ACR Press Jaw
- 49-16-2652M 3/8" Streamline™ ACR Press Jaw
- 49-16-2653M 1/2" Streamline™ ACR Press Jaw
- 49-16-2654M 5/8" Streamline™ ACR Press Jaw
- 49-16-2655M 3/4" Streamline™ ACR Press Jaw
- 49-16-2656M 7/8" Streamline™ ACR Press Jaw
- 49-16-2651M 1-1/8" Streamline™ ACR Press Ring
- 49-16-2661M 1/4" – 7/8" Streamline™ ACR Press Jaw Kit
- 49-16-2650R 1/4" RLS® Press Jaw
- 49-16-2652R 3/8" RLS® Press Jaw
- 49-16-2653R 1/2" RLS® Press Jaw
- 49-16-2654R 5/8" RLS® Press Jaw
- 49-16-2655R 3/4" RLS® Press Jaw
- 49-16-2656R 7/8" RLS® Press Jaw
- 49-16-2657R 1-1/8" RLS® Press Jaw
- 49-16-2658R 1-3/8" RLS® Press Jaw
- 49-16-2660R 1/4" – 1-3/8" RLS® Press Jaw Kit

**M18™ Short Throw Press Tool w/ PEX Crimp Jaws Kit**  
2674-22C, 2674-20C

**Specifications:**

Capacity	Up to 1"
Cycle Time	3 Seconds
Auto Cycle	Yes
Length / Weight	13.5" / 4.8 lbs



**Includes:** 2674-22C (2) M18™ REDLITHIUM™ CP2.0 Battery Packs, Multi-Voltage Charger; **2674-20C** Battery and Charger Sold Separately; **All Kits Include:** (3) PEX Crimp Jaws (1/2", 3/4", 1"), Carrying Case



**M18™ Short Throw Press Tool w/ Viega® PureFlow® Jaws Kit**  
2674-22P, 2674-20P

**Specifications:**

Capacity	Up to 1"
Cycle Time	3 Seconds
Auto Cycle	Yes
Length / Weight	13.5" / 4.8 lbs



**Includes:** 2674-22P (2) M18™ REDLITHIUM™ CP2.0 Battery Packs, Multi-Voltage Charger; **2674-20P** Battery and Charger Sold Separately; **All Kits Include:** (3) Viega® PureFlow® Jaws (1/2", 3/4", 1"), Carrying Case

**Short Throw Press Tool Accessories**

Compatible with 2674-20C and 2674-20P

- 49-16-2630C 3/8" PEX Crimp Jaw
- 49-16-2631C 1/2" PEX Crimp Jaw
- 49-16-2632C 5/8" PEX Crimp Jaw
- 49-16-2633C 3/4" PEX Crimp Jaw
- 49-16-2634C 1" PEX Crimp Jaw
- 49-16-2630P 3/8" Viega® PureFlow® Jaw
- 49-16-2631P 1/2" Viega® PureFlow® Jaw
- 49-16-2632P 5/8" Viega® PureFlow® Jaw
- 49-16-2633P 3/4" Viega® PureFlow® Jaw
- 49-16-2634P 1" Viega® PureFlow® Jaw

**M18™ FORCE LOGIC™ 2" - 3" ProPEX® Expansion Tool Kit**  
2633-22HD

**Specifications:**

Capacity	2", 2-1/2" and 3"
Auto-Rotation	Built-In
Auto-Cycle	Built-In
Dimensions (L x W x H)	14.5" x 11.8" x 4.8"
Weight	13.1 lbs



**Includes:** (2) M18™ REDLITHIUM™ HIGH OUTPUT™ XC8.0 Battery Packs, (3) ProPEX® Expansion Heads (2", 2-1/2", 3"), Side Handle, Grease, Multi-Voltage Charger, Carrying Case

**Related Accessories:**

- 49-08-2401 150g ProPEX® Expander Cone Grease
- 49-16-2614 2" ProPEX® Expansion Head
- 49-16-2616 2-1/2" ProPEX® Expansion Head
- 49-16-2618 3" ProPEX® Expansion Head

**M18 FUEL 2" ProPEX® Expander Kit w/ ONE-KEY™ with 1-1/4" - 2" ProPEX® Expander Heads**  
2932-22XC

**Specifications:**

Capacity	3/8" – 2"
Auto-Rotation	Built-In
Dimensions (L x W x H)	9" x 4.3" x 13.6"
Weight	10.9 lbs



**Includes:** (2) M18™ REDLITHIUM™ XC5.0 Battery Packs, (3) ProPEX® Expansion Heads (1-1/4", 1-1/2", 2"), 150g Expander Grease, Multi-Voltage Charger, Carrying Case

**Related Accessories:**

- 49-16-2608 1" ProPEX® Expansion Head
- 49-16-2610 1-1/4" ProPEX® Expansion Head
- 49-16-2612 1-1/2" ProPEX® Expansion Head
- 49-16-2613 2" ProPEX® Expansion Head for M18 FUEL™ Expander
- 49-08-2403 150g ProPEX® Expander Cone Grease w/ 2" Applicator Head



**M18™ ProPEX® Expansion Tool Kit**  
2632-22XC (2632-20 Tool-Only)

**Specifications:**

Capacity	3/8" – 1-1/2"
Auto-Rotation	Built-In
Dimensions (L x W x H)	8.7" x 4.4" x 10.8"
Weight	9.2 lbs



**Includes:** (2) M18™ REDLITHIUM™ XC3.0 Battery Packs, (3) ProPEX® Expansion Heads (1", 1-1/4", 1-1/2"), Grease, Multi-Voltage Charger, Carrying Case

**Related Accessories:**

- 49-08-2400 ProPEX® Expander Cone Grease
- 49-16-2608 1" ProPEX® Expansion Head
- 49-16-2610 1-1/4" ProPEX® Expansion Head
- 49-16-2612 1-1/2" ProPEX® Expansion Head